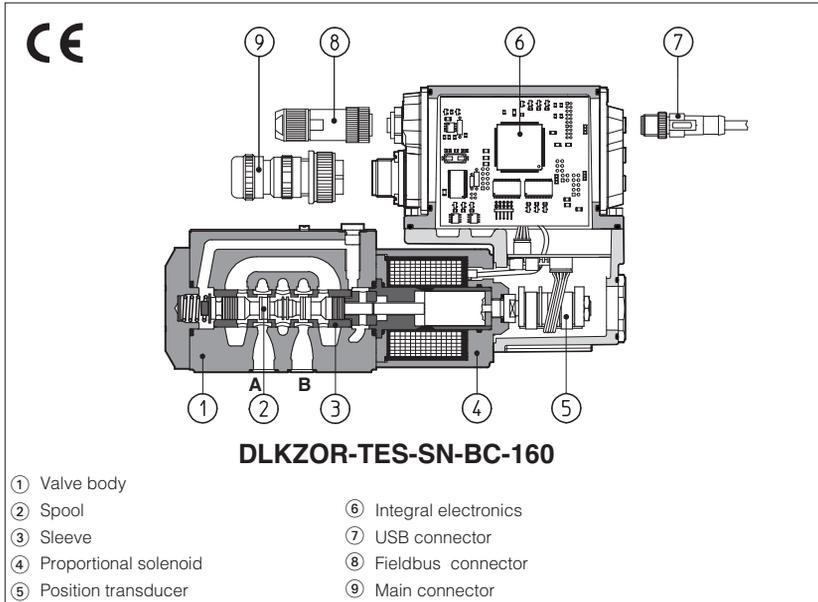


# Servoproportional directional valves in sleeve execution

digital, direct operated, with position transducer and **zero spool overlap with fail safe**, rugged design



- ① Valve body
- ② Spool
- ③ Sleeve
- ④ Proportional solenoid
- ⑤ Position transducer
- ⑥ Integral electronics
- ⑦ USB connector
- ⑧ Fieldbus connector
- ⑨ Main connector

## DLHZO-TEB, DLHZO-SES DLKZOR-TEB, DLKZOR-SES

Servoproportional direct operated digital proportional valves in sleeve execution with position transducer and zero spool overlap for best performances in any position closed loop control.

The integral digital electronic driver performs the valve's hydraulic regulation according to the reference signal and assures valve-to-valve interchangeability thanks to the factory presetting.

They are available in TEB basic execution with analog reference signals and USB port for software functional parameters setting or in TES full execution which includes also optional alternated P/Q controls and fieldbus interfaces for functional parameters setting, reference signals and real-time diagnostics.

Digital TEZ (see tech. table FS230) version integrates the closed loop axis control functions, while TEB and TES versions can be used in combination with remote Z-ME-KZ digital axis controller (see tech. table G340).

Size: **06** and **10**  
 Max flow: **70** and **160 l/min**  
 Max pressure: **350 bar** (DLHZO)  
**315 bar** (DLKZOR)

### 1 MODEL CODE for STANDARD SPOOLS

<b>DLHZO</b>	-	<b>T</b>	<b>ES</b>	-	<b>SN</b>	-	<b>NP</b>	-	<b>0</b>	<b>40</b>	-	<b>L</b>	<b>7</b>	<b>3</b>	*	/	**	/	*
--------------	---	----------	-----------	---	-----------	---	-----------	---	----------	-----------	---	----------	----------	----------	---	---	----	---	---

**DLHZO** = size 06  
**DLKZOR** = size 10

**T** = closed-loop one LVDT transducer

**Integral digital drivers:**  
**EB** = basic (1)  
**ES** = full

**Alternated P/Q controls**, see section 11:  
**SN** = none (1)  
**SP** = pressure control (1 pressure transducer)  
**SF** = force control (2 pressure transducers)  
**SL** = force control (1 load cell)

**Fieldbus interfaces** USB port always present:  
**NP** = Not present (1)    **EW** = POWERLINK  
**BC** = CANopen            **EH** = EtherCAT  
**BP** = PROFIBUS DP      **EI** = EtherNet/IP

**Valve size** ISO 4401:    **0** = 06    **1** = 10

**Configuration:**

**Standard**                      **Option /B**

40 =

with fail safe configuration 1 or 3

60 =

without fail safe

**Spool type** - regulating characteristics:

**L** = linear    **V** = progressive    **T** = not linear (2)

**D** = differential-linear (2)    **DT** = differential-not linear (2)

P-A = Q,    B-T = Q/2    P-B = Q/2,    A-T = Q

P-A = Q,    B-T = Q/2    P-B = Q/2,    A-T = Q

Seals material, see sect. 10, 11:  
 - = NBR  
**PE** = FKM  
**BT** = HNBR

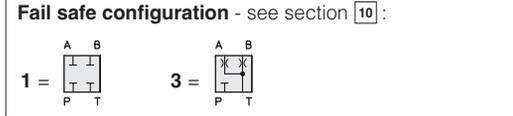
Series number

**Hydraulic options**, see section 11:  
**B** = solenoid, integral electronics and position transducer at side of port A (3)  
**Y** = external drain

**Electronic options**, see section 12:  
**I** = current reference input and monitor 4÷20 mA (omit for standard voltage reference input and monitor ±10 V)

Only for **SN** (4):  
**F** = fault signal  
**Q** = enable signal  
**Z** = double power supply (5), enable, fault and monitor signals - 12 pin connector

Only for **SP, SF, SL**:  
**C** = current feedback for remote transducer(s)



**Spool size:** 0 (L) 1 (L) 1 (V) 3 (L) 3 (V) 5 (L,T) 7 (L,T,V,D,DT)

DLHZO	=	4	7	8	14	20	28	40
DLKZOR	=	-	-	-	60	-	-	100

Nominal flow (l/min) at Δp 70bar P-T

(1) TEB available only in version SN-NP                      (2) Only for configuration 40  
 (3) In standard configuration the solenoid with integral electronics and position transducer are at side A of main stage (side B of pilot valve)  
 (4) F, Q, Z options are standard for SP, SF, SL                      (5) double power supply only for TES

## 2 GENERAL NOTES

DLHZO-TES, TEB and DLKZOR-TES, TEB proportional valves are CE marked according to the applicable Directives (e.g. Immunity/Emission EMC Directive and Low Voltage Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in table F003 and in the installation notes supplied with relevant components. The electrical signals of the valve (e.g. monitor signals) must not be directly used to activate safety functions, or components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-982).

## 3 AXIS CONTROLLER

Digital servoproportional with integral electronics **TEZ** include valve's driver plus axis controller, performing position closed loop of any hydraulic actuator equipped with analog, encoder or SSI position transducer. S\* option add alternated P/Q control to the basic position ones.

For detailed information about integral axis controller see tech table **FS230**.

Atos also supply complete servoactuators integrating servocylinder, digital servoproportional valve and axis controller, fully assembled and tested. For more information consult Atos Technical Office.

## 4 ALTERNATED P/Q CONTROLS - only for TES

S\* options add the closed loop control of pressure (**SP**) or force (**SF** and **SL**) to the basic functions of proportional directional valves flow regulation. A dedicated algorithm alternates pressure (force) depending on the actual hydraulic system conditions.

An additional connector is available for transducers to be interfaced to the valve's driver (1 pressure transducer for SP, 2 pressure transducers for SF or 1 load cell for SL). Main 12 pin connector is the same as /Z option plus two analog signals specific for the pressure (force) control.

For detailed information and connector wiring of options SP, SF, SL see tech table **GS212**.

## 5 FIELDBUS - only for TES

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector. For detailed information about fieldbus features and specification see tech table **GS510**.

## 6 MAIN CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Assembly position	Any position			
Subplate surface finishing	Roughness index, Ra 0,4 flatness ratio 0,01/100 (ISO 1101)			
MTTFd values according to EN ISO 13849	150 years, see technical table P007			
Ambient temperature range	<b>standard</b> = -20°C ÷ +60°C <b>/BT option</b> = -40°C ÷ +60°C			
Storage temperature range	<b>Standard</b> = -20°C ÷ +70°C <b>/BT option</b> = -40°C ÷ +70°C			
Coil resistance R at 20°C	DLHZO = 3 ÷ 3,3 Ω		DLKZOR = 3,8 ÷ 4,1 Ω	
Max. solenoid current	DLHZO = 2,6 A		DLKZOR = 3 A	
Max. power	50 Watt			
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account			
Protection degree to DIN EN60529	IP66/67 with mating connectors			
Tropicalization	Tropical coating on electronics PCB			
Duty factor	Continuous rating (ED=100%)			
EMC, climate and mechanical load	See technical table G004			
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT, POWERLINK EtherNet/IP IEC 61158
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX

Valve model	DLHZO-T*											DLKZOR-T*						
	ports P, A, B = 350; T = 210 (250 with external drain /Y)											ports P, A, B = 315; T = 210 (250 with external drain /Y)						
Pressure limits [bar]	L0	L1	V1	L3	V3	L5	T5	L7	T7	V7	D7	DT7	L3	L7	T7	V7	D7	DT7
Max flow (1) [l/min]	2,5	4,5	5	9	13	18		26			26÷13		40		60			60÷33
Δp P-T at Δp = 30 bar	4	7	8	14	20	28		40			40÷20		60		100			100÷50
Δp P-T at Δp = 70 bar	8	14	16	30	40	50		70			70÷40		90		160			160÷80
max permissible flow	8	14	16	30	40	50		70			70÷40		90		160			160÷80
Leakage [cm³/min] at P = 100 bar (2)	<100	<200	<100	<300	<150	<500	<200	<900	<200	<200	<700	<200	<1000	<1500	<400	<400	<1200	<400
Response time (3) [ms]	≤ 10											≤ 15						
Hysteresis [% of max regulation]	≤ 0,1											≤ 0,1						
Repeatability [% of max regulation]	± 0,1											± 0,1						
Thermal drift	zero point displacement < 1% at ΔT = 40°C																	

### Notes:

Above performance data refer to valves coupled with Atos electronic drivers, see sections 8.

(1) For different Δp, the max flow is in accordance to the diagrams in section 9.2

(2) Referred to spool in neutral position and 50°C oil temperature.

(3) 0-100% step signal

**7 SEALS AND HYDRAULIC FLUID** - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	20 ÷ 100 mm <sup>2</sup> /s - max allowed range 15 ÷ 380 mm <sup>2</sup> /s		
Fluid contamination class	ISO 4406 class 20/18/15 NAS 1638 class 9, in line filters of 10 µm (β <sub>10</sub> ≥ 75 recommended)		
<b>Hydraulic fluid</b>	<b>Suitable seals type</b>	<b>Classification</b>	<b>Ref. Standard</b>
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLDP	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

**8 ELECTRONIC DRIVERS**

Valve model	<b>TEB</b>	<b>TES</b>	<b>TES-SP, SF, SL</b>	<b>TEZ</b>
Drivers model	E-RI-TEB-N	E-RI-TES-N	E-RI-TES-S	E-RI-TEZ
Type	Digital			
Format	Integral to valve			
Data sheet	GS208	GS210	GS212	FS230

**Note:** for main and communication connectors see sections 14, 15

**9 DIAGRAMS** (based on mineral oil ISO VG 46 at 50 °C)

**9.1 Regulation diagrams**

1 = Linear spools L

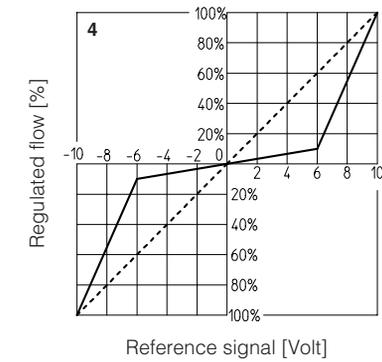
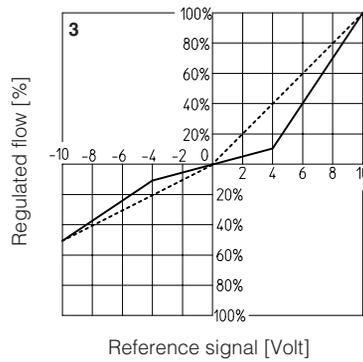
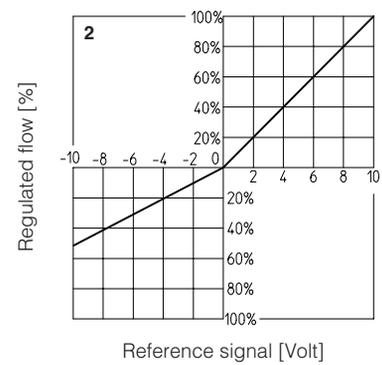
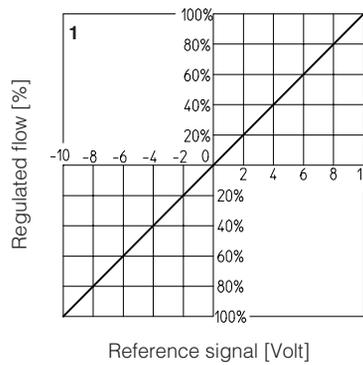
2 = Differential - linear spool D7

3 = Differential non linear spool DT7

4 = Non linear spool T5 (only for DLHZO)

5 = Non linear spool T7

6 = Progressive spool V



T5 and T7 spool types are specific for fine low flow control in the range from 0 to 60% (T5) and 0 to 40% (T7) of max spool stroke.

The non linear characteristics of the spool is compensated by the electronic driver, so the final valve regulation is resulting linear respect the reference signal (dotted line).

DT7 has the same characteristic of T7 but it is specific for applications with cylinders with area ratio 1:2

**Note:**

Hydraulic configuration vs. reference signal:

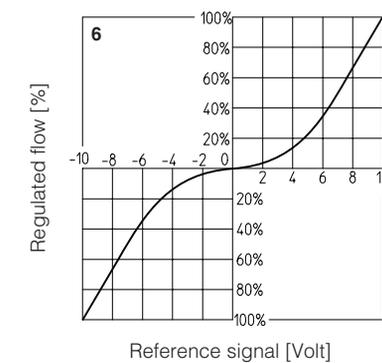
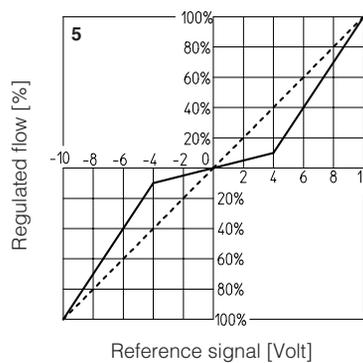
Standard:

Reference signal  $\left. \begin{matrix} 0 \div +10 \text{ V} \\ 12 \div 20 \text{ mA} \end{matrix} \right\} P \rightarrow A / B \rightarrow T$

Reference signal  $\left. \begin{matrix} 0 \div -10 \text{ V} \\ 12 \div 4 \text{ mA} \end{matrix} \right\} P \rightarrow B / A \rightarrow T$

option /B:  
Reference signal  $\left. \begin{matrix} 0 \div +10 \text{ V} \\ 12 \div 20 \text{ mA} \end{matrix} \right\} P \rightarrow B / A \rightarrow T$

Reference signal  $\left. \begin{matrix} 0 \div -10 \text{ V} \\ 12 \div 4 \text{ mA} \end{matrix} \right\} P \rightarrow A / B \rightarrow T$



### 9.2 Flow / $\Delta p$ diagrams

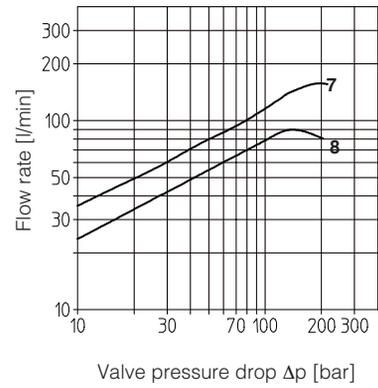
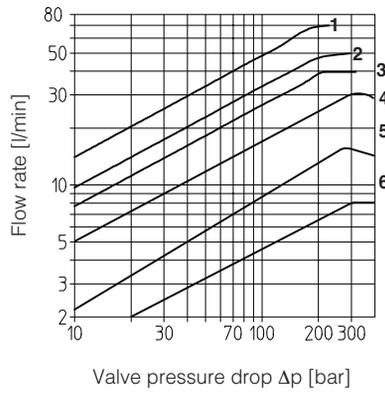
Stated at 100% of spool stroke

DLHZO:

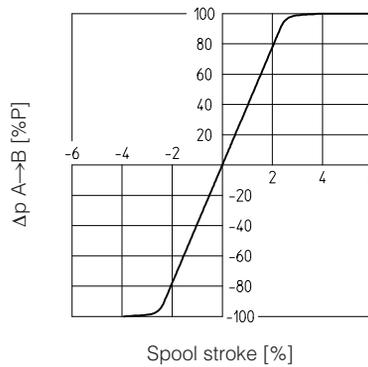
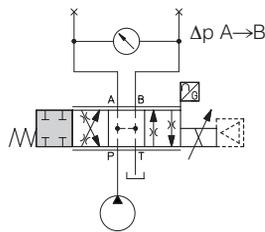
- 1 = spool L7, T7, V7, D7, DT7
- 2 = spool L5, T5
- 3 = spool V3
- 4 = spool L3
- 5 = spool L1, V1
- 6 = spool L0

DLKZOR:

- 7 = spool L7, T7, V7, D7, DT7
- 8 = spool L3

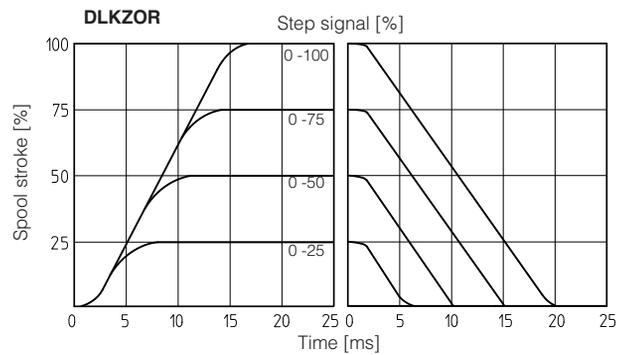
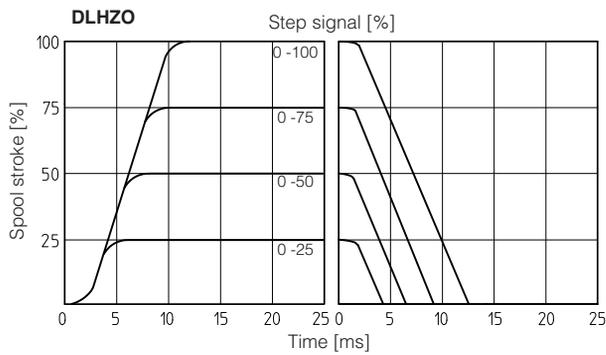


### 9.3 Pressure gain



### 9.4 Response time

The response times in below diagrams are measured at different steps of the reference input signal. They have to be considered as average values. For the valves with digital electronics the dynamics performances can be optimized by setting the internal software parameters.



### 9.5 Bode diagrams

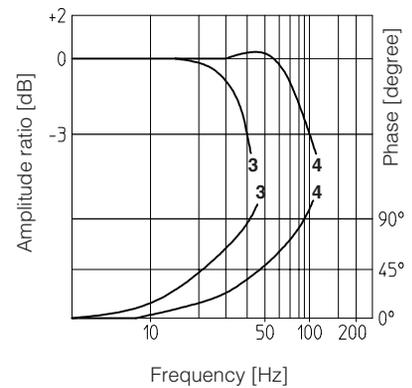
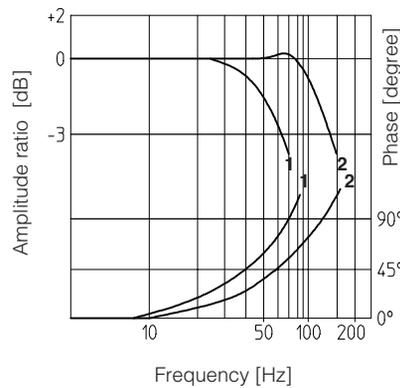
Stated at nominal hydraulic conditions

DLHZO:

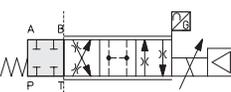
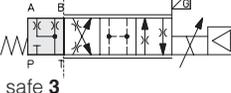
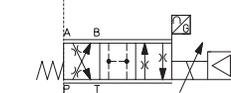
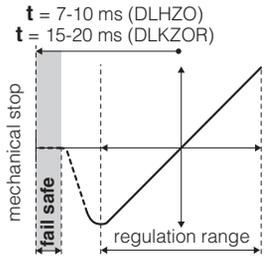
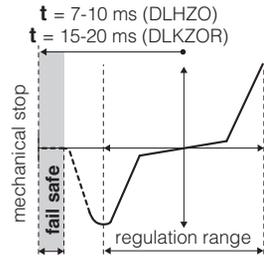
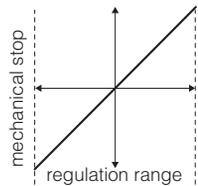
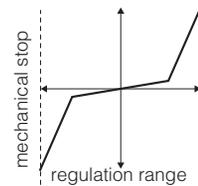
- 1 = ± 100% nominal stroke
- 2 = ± 5% nominal stroke

DLKZOR:

- 3 = ± 100% nominal stroke
- 4 = ± 5% nominal stroke



## 10 FAIL SAFE POSITION

CONFIGURATION	LINEAR	NOT LINEAR		
 <p>fail safe 1</p>  <p>fail safe 3</p>  <p>without fail safe</p>	 <p><math>t = 7-10 \text{ ms (DLHZO)}</math> <math>t = 15-20 \text{ ms (DLKZOR)}</math></p> <p>mechanical stop</p> <p>fail safe</p> <p>regulation range</p>	 <p><math>t = 7-10 \text{ ms (DLHZO)}</math> <math>t = 15-20 \text{ ms (DLKZOR)}</math></p> <p>mechanical stop</p> <p>fail safe</p> <p>regulation range</p>		
	$t =$ time required by the valve to switch from central to fail safe position at the power switch-off, with pressure 0 to 100 bar			
	 <p>mechanical stop</p> <p>regulation range</p>	 <p>mechanical stop</p> <p>regulation range</p>		
Fail safe connections	<b>P → A</b>	<b>P → B</b>	<b>A → T</b>	<b>B → T</b>
Leakage [cm <sup>3</sup> /min] at P = 100 bar (1)	Fail safe 1: 50 Fail safe 3: 50	Fail safe 1: 70 Fail safe 3: 70	Fail safe 1: 70 Fail safe 3: -	Fail safe 1: 50 Fail safe 3: -
Flow [l/min] (2)	DLHZO: - DLKZOR: -	DLHZO: - DLKZOR: -	DLHZO: 15÷30 DLKZOR: 40÷60	DLHZO: 10÷20 DLKZOR: 25÷40

### Notes:

(1) Referred to spool in fail safe position and 50°C oil temperature.

(2) Referred to spool in fail safe position at  $\Delta p = 35$  bar per edge

## 11 HYDRAULIC OPTIONS

### 11.1 Option /B

Solenoid, integral electronics and position transducer at side of port A of the main stage. For hydraulic configuration vs reference signal, see section 9.1

### 11.2 Option /Y

Option /Y is mandatory if the pressure in port T exceeds 160 bar.

## 12 ELECTRONIC OPTIONS

Standard driver execution provides on the 7 pin main connector:

**Power supply** - 24 VDC must be appropriately stabilized or rectified and filtered; **2,5 A** fuse time lag is required in series to each driver power supply. Apply at least a 10000  $\mu\text{F}/40 \text{ V}$  capacitance to single phase rectifiers or a 4700  $\mu\text{F}/40 \text{ V}$  capacitance to three phase rectifiers

**Reference input signal** - analog differential input with  $\pm 10 \text{ VDC}$  nominal range (pin D, E), proportional to desired valve spool position

**Monitor output signal** - analog output signal proportional to the actual valve's spool position with  $\pm 10 \text{ VDC}$  nominal range

**Note:** a minimum booting time between 400 and 800 ms has been considered from the driver energizing with the 24 Vdc power supply before the valve has been ready to operate. During this time the current to the valve coils is switched to zero.

### 12.1 Option /F

It provides a Fault output signal in place of the Monitor Output signal, to indicate fault conditions of the driver (cable interruption of spool transducers or reference signal - for /I option): Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC

### 12.2 Option /I

It provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard  $\pm 10 \text{ V}$ .

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of  $\pm 10 \text{ V}$  or  $\pm 20 \text{ mA}$ .

It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

### 12.3 Option /Q

To enable the driver, supply 24 VDC on pin C referred to pin B: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to maintain active the communication and the other driver functions when the valve has to be disabled. This condition does not comply with European Norms EN13849-1 (ex EN954-1).

### 12.4 Option /Z

It provides, on the 12 pin main connector, the following additional features:

#### Enable Input Signal

To enable the driver, supply 24 VDC on pin 3 referred to pin 2: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to maintain active the communication and the other driver functions when the valve has to be disabled. This condition does not comply with European Norms EN13849-1 (ex EN954-1).

#### Fault Output Signal

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4÷20mA input, etc.). Fault presence corresponds to 0 Vdc, normal working corresponds to 24 VDC (pin 11 referred to pin 2): Fault status is not affected by the Enable input signal

#### Power supply for driver's logics and communication - only for TES

Separate power supply (pin 9,10) allow to cut solenoid power supply (pin 1,2) while maintaining active diagnostics, USB and fieldbus communication. A safety fuse is required in series to each driver power supply: 500 mA fast fuse.

### 12.5 Options /C - only for SP, SF, SL

Option /C is available to connect pressure (force) transducers with 4 ÷ 20 mA current output signal, instead of the standard  $\pm 10 \text{ V}$ .

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of  $\pm 10 \text{ V}$  or  $\pm 20 \text{ mA}$ .

### 12.6 Possible combined options

For SN: /FI, /IQ and /IZ

For SP, SF, SL: /CI

### 13 ELECTRONIC CONNECTIONS AND LEADS

#### 13.1 Main connector signals - 7 pin - standard, /F and /Q options (A1)

PIN	Standard	/Q	/F	TECHNICAL SPECIFICATIONS	NOTES
A	<b>V+</b>			Power supply 24 Vdc Rectified and filtered: $V_{RMS} = 20 \div 32 V_{MAX}$ (ripple max 10 % V <sub>PP</sub> )	Input - power supply
B	<b>V0</b>			Power supply 0 Vdc	Gnd - power supply
C	<b>AGND</b>		<b>AGND</b>	Analog ground	Gnd - analog signal
		<b>ENABLE</b>		Enable (24 Vdc) or disable (0 Vdc) the valve, referred to V0	Input - on/off signal
D	<b>Q_INPUT+</b>			Flow reference input signal: $\pm 10 Vdc / \pm 20 mA$ maximum range Defaults are $\pm 10 Vdc$ for standard and $4 \div 20 mA$ for /I option	Input - analog signal <b>Software selectable</b>
E	<b>INPUT-</b>			Negative reference input signal for Q_INPUT+	Input - analog signal
F	<b>Q_MONITOR</b> referred to:			Flow monitor output signal: $\pm 10 Vdc / \pm 20 mA$ maximum range Defaults are $\pm 10 Vdc$ for standard and $4 \div 20 mA$ for /I option	Output - analog signal <b>Software selectable</b>
	AGND	V0	<b>FAULT</b>	Fault (0 Vdc) or normal working (24 Vdc)	Output - on/off signal
G	<b>EARTH</b>			Internally connected to the driver housing	

#### 13.2 Main connector signals - 12 pin - /Z option and SP, SF, SL (A2)

PIN	TEB-SN /Z	TES-SN /Z	TES-SP, SF, SL Fieldbus	NP	TECHNICAL SPECIFICATIONS	NOTES
1	<b>V+</b>				Power supply 24 Vdc Rectified and filtered: $V_{RMS} = 20 \div 32 V_{MAX}$ (ripple max 10 % V <sub>PP</sub> )	Input - power supply
2	<b>V0</b>				Power supply 0 Vdc	Gnd - power supply
3	<b>ENABLE</b> referred to:				Enable (24 Vdc) or disable (0 Vdc) the valve	Input - on/off signal
	V0	VL0	VL0	V0		
4	<b>Q_INPUT+</b>				Flow reference input signal: $\pm 10 Vdc / \pm 20 mA$ maximum range Defaults are $\pm 10 Vdc$ for standard and $4 \div 20 mA$ for /I option	Input - analog signal <b>Software selectable</b>
5	<b>INPUT-</b>				Negative reference input signal for Q_INPUT+ and F_INPUT+	Input - analog signal
6	<b>Q_MONITOR</b> referred to:				Flow monitor output signal: $\pm 10 Vdc / \pm 20 mA$ maximum range Defaults are $\pm 10 Vdc$ for standard and $4 \div 20 mA$ for /I option	Output - analog signal <b>Software selectable</b>
	AGND	VL0	VL0	V0		
7	<b>AGND</b>				Analog ground	Gnd - analog signal
		<b>NC</b>			Do not connect	
8	<b>R_ENABLE</b>				Repeat enable, output repeter signal of enable input, referred to V0	Output - on/off signal
		<b>NC</b>			Do not connect	
9	<b>NC</b>				Do not connect	
		<b>VL+</b>				
10	<b>NC</b>				Do not connect	
		<b>D_IN0</b>				
10	<b>VL0</b>				Power supply 0 Vdc for driver's logic and communication	Gnd - power supply
		<b>D_IN1</b>			Multiple pressure/force PID selection (not available for SF), referred to V0	Input - on/off signal
11	<b>FAULT</b> referred to:				Fault (0 Vdc) or normal working (24 Vdc)	Output - on/off signal
	V0	VL0	VL0	VL0		
PE	<b>EARTH</b>				Internally connected to the driver housing	

**Note:** do not disconnect VL0 before VL+ when the driver is connected to PC USB port

#### 13.3 Communications connectors (B) - (C)

(B) USB connector - M12 - 5 pin always present		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	<b>+5V_USB</b>	Supply for external USB Flash Drive
2	<b>ID</b>	USB Flash Drive identification
3	<b>GND_USB</b>	Signal zero data line
4	<b>D-</b>	Data line -
5	<b>D+</b>	Data line +

(C1) (C2) BC fieldbus execution, connector - M12 - 5 pin		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	<b>CAN_SHLD</b>	Shield
2	<b>not used</b>	(C1) - (C2) pass-through connection (2)
3	<b>CAN_GND</b>	Signal zero data line
4	<b>CAN_H</b>	Bus line (high)
5	<b>CAN_L</b>	Bus line (low)

(C1) (C2) BP fieldbus execution, connector - M12 - 5 pin		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	<b>+5V</b>	Termination supply signal
2	<b>LINE-A</b>	Bus line (high)
3	<b>DGND</b>	Data line and termination signal zero
4	<b>LINE-B</b>	Bus line (low)
5	<b>SHIELD</b>	

(C1) (C2) EH, EW, EI fieldbus execution, connector - M12 - 4 pin		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	<b>TX+</b>	Transmitter
2	<b>RX+</b>	Receiver
3	<b>TX-</b>	Transmitter
4	<b>RX-</b>	Receiver
Housing	<b>SHIELD</b>	

**Notes:** (1) shield connection on connector's housing is recommended

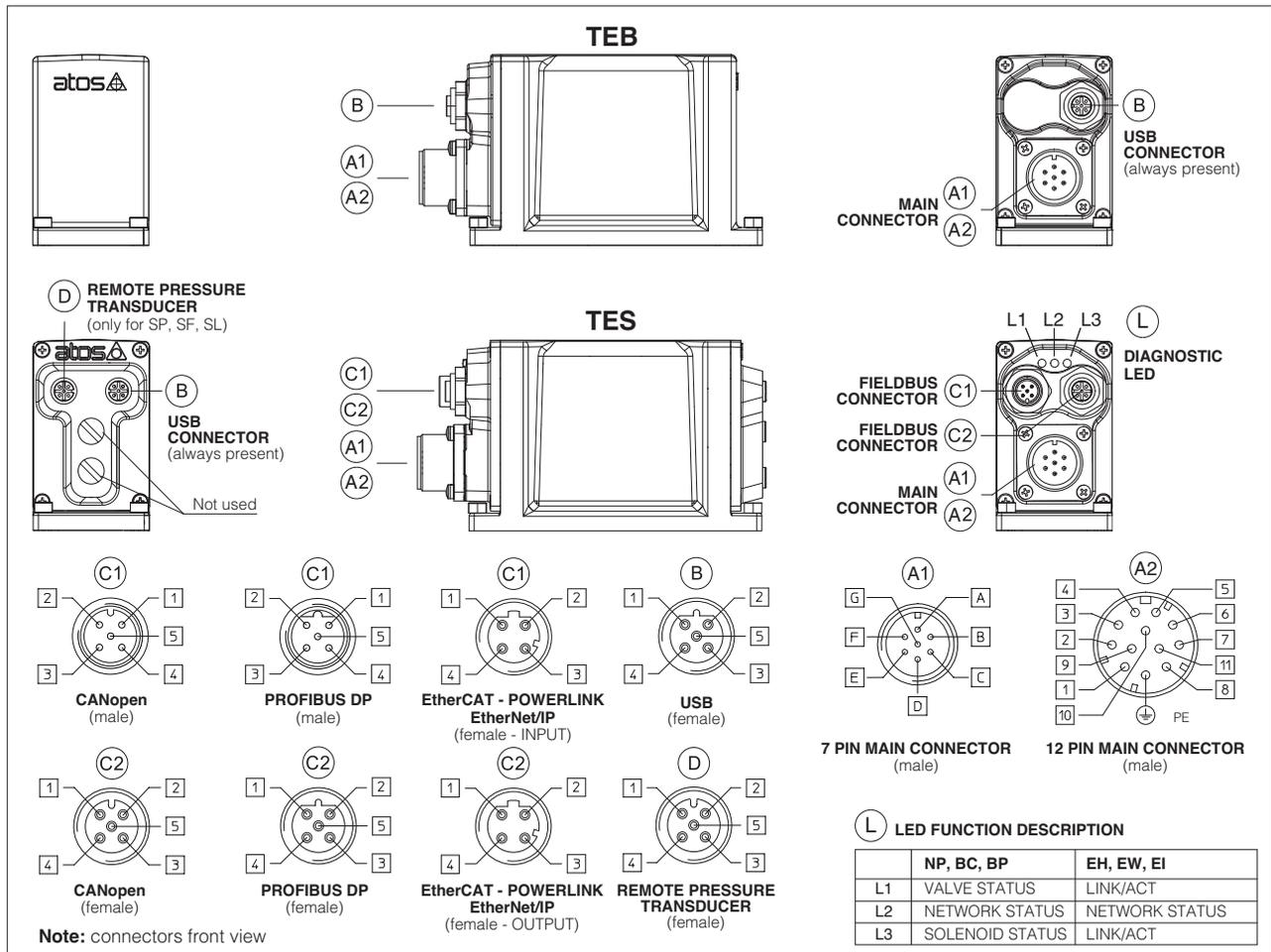
(2): pin 2 can be fed with external +5V supply of CAN interface

#### 13.4 Remote pressure/force transducer connector - M12 - 5 pin - only for SP, SF, SL (D)

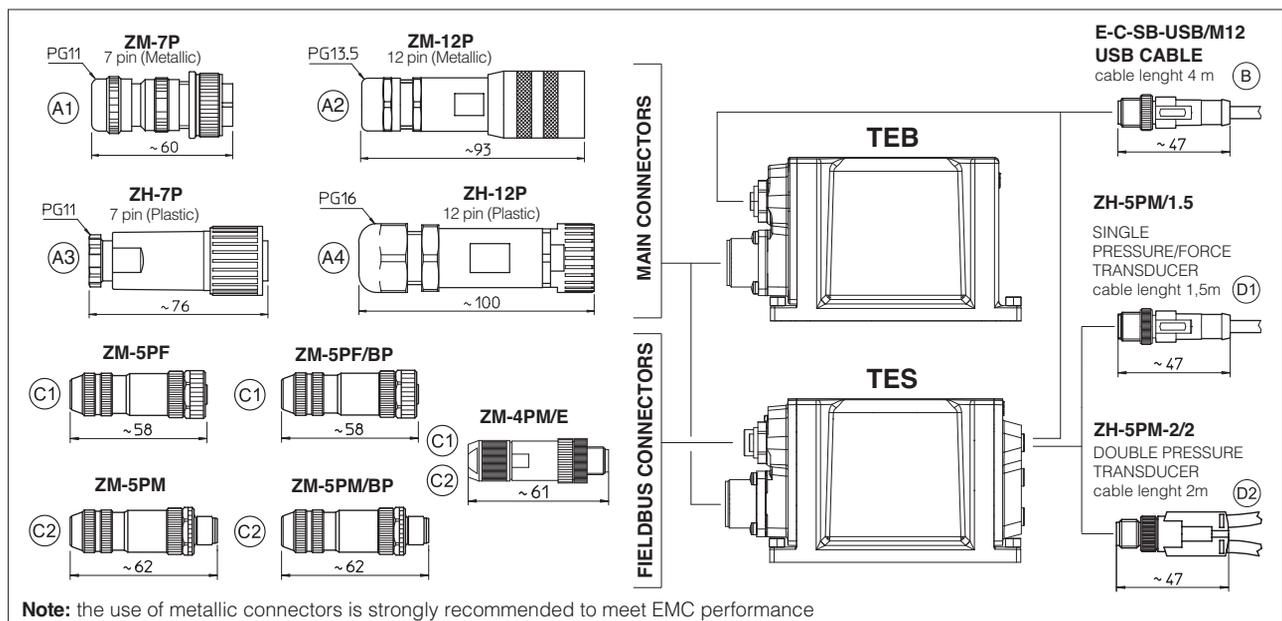
PIN	SIGNAL	TECHNICAL SPECIFICATION	Single transducer (1)		Double transducers (1)	
			Voltage	Current	Voltage	Current
1	<b>VF +24V</b>	Power supply +24Vdc	Connect	Connect	Connect	Connect
2	<b>TR1</b>	1st signal transducer: $\pm 10 Vdc / \pm 20 mA$ maximum range, software selectable Defaults are $\pm 10 Vdc$ for standard and $4 \div 20 mA$ for /C option	Connect	Connect	Connect	Connect
3	<b>AGND</b>	Common GND for transducer power and signals	Connect	/	Connect	/
4	<b>TR2</b>	2nd signal transducer: $\pm 10 Vdc / \pm 20 mA$ maximum range, software selectable Defaults are $\pm 10 Vdc$ for standard and $4 \div 20 mA$ for /C option	/	/	Connect	Connect
5	<b>NC</b>	Not connect	/	/	/	/

**Note (1)** single/double transducer configuration is software selectable

### 13.5 Connections layout



### 14 CONNECTORS



### 15 MODEL CODES OF MAIN CONNECTORS AND COMMUNICATION CONNECTORS - to be ordered separately

VALVE VERSION	TEB TES	TEB /Z TES /Z	BC - CANopen	BP - PROFIBUS DP	EH - EtherCat EW - POWERLINK EI - EtherNet/IP	P/Q controls SP, SL, SF
CONNECTOR CODE	ZM-7P (A1)	ZM-12P (A2)	ZM-5PF (C1)	ZM-5PF/BP (C1)	ZM-4PM/E (C1)	ZH-5PM/1.5 (1) (D1)
	ZH-7P (A3)	ZH-12P (A4)	ZM-5PM (C2)	ZM-5PM/BP (C2)	ZM-4PM/E (C2)	ZH-5PM-2/2 (2) (D2)
PROTECTION DEGREE	IP67					
DATA SHEET	GS208, GS210, GS212, K500					

only for TES

(1) only for SP or SL

(2) only for SF

**16 PROGRAMMING TOOLS** - see table **GS500**

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver. For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

The software is available in different versions according to the driver's options:

**E-SW-BASIC** support: NP (USB) PS (Serial) IR (Infrared)

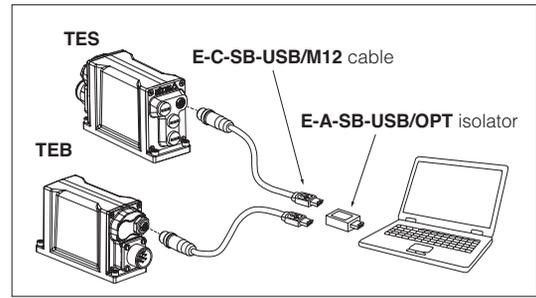
**E-SW-FIELDBUS** support: BC (CANopen) BP (PROFIBUS DP) EH (EtherCAT)  
EW (POWERLINK) EI (EtherNet/IP)

**E-SW-\*/PQ** support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

**WARNING: drivers USB port is not isolated!**

The use of isolator adapter is highly recommended for PC protection (see table **GS500**)

**USB connection**



**17 INSTALLATION DIMENSIONS [mm]**

**DLHZO-TEB, DLHZO-TES**

ISO 4401: 2000

Mounting surface: 4401-03-02-0-05 (see table P005)

(for /Y surface 4401-03-03-0-05 without X port)

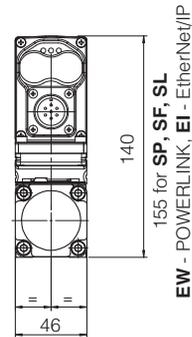
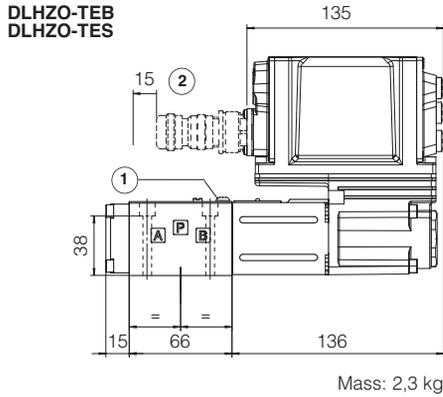
Fastening bolts: 4 socket head screws M5x50 class 12.9

Tightening torque = 8 Nm

Seals: 4 OR 108; 1 OR 2025

Diameter of ports A, B, P, T: Ø 7,5 mm (max)

Diameter of port Y: Ø = 3,2 mm (only for /Y option)



**DLKZOR-TEB, DLKZOR-TES**

ISO 4401: 2000

Mounting surface: 4401-05-04-0-05 (see table P005)

(for /Y surface 4401-05-05-0-05 without X port)

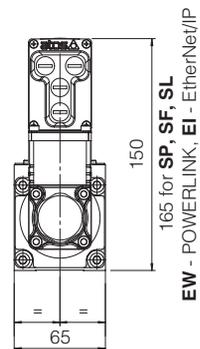
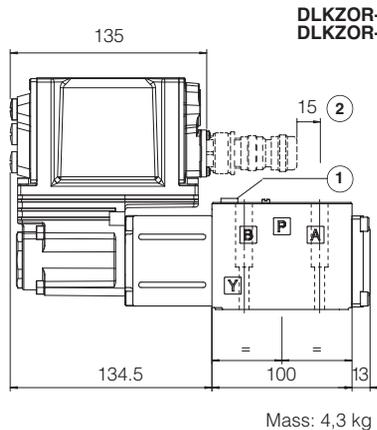
Fastening bolts: 4 socket head screws M6x40 class 12.9

Tightening torque = 15 Nm

Seals: 5 OR 2050; 1 OR 108

Diameter of ports A, B, P, T: Ø 11,2 mm (max)

Diameter of port Y: Ø = 5 mm (only for /Y option)



① = Air bleed off

② = Space to remove the 7 or 12 pin main connector. For main and communication connectors see section 14, 15

**Note:** for option /B the solenoid, the position transducer and the integral electronics are at side of port A